

| Route | From | To |
|--------------|--------------------------------|------------------------------|
| USH 41 | IL Line S. of Pleasant Prairie | IH 94 S.W. of Oak Creek |
| USH 41 | National Avenue in Milwaukee | Garfield Avenue in Milwaukee |
| USH 41 | 107th St. in Milwaukee | MI Line at Marinette |
| STH 42 | IH 43 N.W. of Sheboygan | STH 32 at Howards Grove |
| STH 42 | IH 43 at Manitowoc | STH 57 S.W. of Sturgeon Bay |
| IH 43 | IH 90 at Beloit | USH 41 in Howard |
| STH 44 | STH 73 at Manchester | USH 41 S.W. of Oshkosh |
| (10) USH 45 | IL Line S. of Bristol | CTH "B" in Eden |
| USH 45 | USH 41 N. of Oshkosh | STH 150 W. of Menasha |
| USH 45 | STH 76 at Greenville | MI Line at Land O'Lakes |
| STH 47 | USH 10 in Appleton | STH 29 in Shawano |
| STH 47 | USH 45 N. of Aniwa | USH 8 W. of Rhineland |
| STH 48 | STH 70 in Grantsburg | STH 87 S. of Grantsburg |
| STH 49 | USH 41 E. of Brownsville | USH 10 at Weyauwega |
| (11) STH 50 | USH 12 W. of Lake Geneva | 45th Ave. in Kenosha |
| USH 51 | S. Corp. Limits of Janesville | USH 14 at Janesville |
| USH 51 | IH 90 E. of Stoughton | STH 16 S.E. of Portage |
| USH 51 | STH 78 N. of Portage | USH 2 N. of Hurley |
| STH 52 | USH 45 N. of Aniwa | USH 45 in Antigo |
| USH 53 | USH 14-61 in La Crosse | USH 10 in Osseo |
| USH 53 | IH 94 S.E. of Eau Claire | IH 535 in Superior |
| STH 54 | STH 71 at Melrose | STH 80 at Dexterville |
| STH 54 | STH 73 in Port Edwards | USH 41 at Green Bay |
| (11m) USH 51 | IL Line at Beloit | Broad St. in Beloit |
| (12) STH 57 | IH 43 N. of Saukville | STH 172 S. of Green Bay |
| STH 57 | IH 43 in Green Bay | Sturgeon Bay |
| STH 59 | STH 11 in Monroe | USH 14 in Union |
| STH 59 | USH 12 in Whitewater | USH 164 E. of Waukesha |
| (13) STH 60 | STH 113 in Lodi | IH 43 E. of Grafton |
| USH 61 | IA Line at Dubuque, IA | STH 129 S.E. of Lancaster |
| USH 61 | STH 129 N.E. of Lancaster | MN Line at La Crosse |
| USH 63 | MN Line at Red Wing, MN | USH 2 W. of Ashland |
| STH 64 | STH 65 in New Richmond | STH 13 in Medford |
| STH 64 | USH 45 in Antigo | USH 41 in Marinette |
| (14) STH 65 | USH 10 in Ellsworth | STH 64 at New Richmond |
| STH 66 | USH 51 at Stevens Point | Rosholt |
| STH 67 | IH 94 S. of Oconomowoc | STH 28 in Mayville |
| STH 67 | CTH "B" S. of St. Cloud | USH 151 N. of Kiel |
| STH 68 | STH 33 at Fox Lake | STH 49 at Waupun |

Trans 276

| Route | From | To |
|--------------|--------------------------|--------------------------------|
| STH 69 | IL Line | CTH "PB" at Paoli |
| (15) STH 70 | STH 48 in Grantsburg | USH 53-63 in Spooner |
| STH 71 | STH 54 at Melrose | STH 80 in Elroy |
| STH 73 | IH 90 N. of Edgerton | STH 19 in Marshall |
| STH 73 | USH 151 S.W. of Columbus | STH 54 in Wisconsin Rapids |
| STH 73 | STH 13 W. of Pittsville | STH 64 S. of Gilman |
| (15m) STH 70 | MN Line | STH 48 in Grantsburg |
| (16) STH 76 | USH 10 W. of Appleton | USH 45 at Greenville |
| STH 78 | IH 90-94 S. of Portage | USH 51 N. of Portage |
| STH 79 | USH 12 N.W. of Memomonic | STH 170 at Boyceville |
| (17) STH 80 | STH 11 S. of Cuba City | USH 14 at Richland Center |
| STH 80 | STH 33 in Union Center | STH 13 at Pittsville |
| STH 81 | STH 35 N.E. of Beetown | STH 23 S. of Darlington |
| STH 81 | STH 11 N. of Monroe | STH 11 S. of Brodhead |
| STH 82 | STH 80 N. of Elroy | USH 51 W. of Montello |
| STH 83 | STH 167 S. of Hartford | STH 60 in Hartford |
| STH 85 | USH 10 in Durand | STH 37 S.W. of Eau Claire |
| STH 87 | USH 8 in St. Croix Falls | STH 48 S. of Grantsburg |
| STH 89 | USH 14 N. of Darien | USH 12 in Whitewater |
| STH 89 | IH 94 at Lake Mills | STH 73 in Columbus |
| (17m) STH 81 | STH 11 S. of Brodhead | STH 213 in Beloit |
| (18) IH 90 | MN Line at La Crosse | IL Line at Beloit |
| STH 92 | STH 69 W. of Belleville | STH 69 in Belleville |
| STH 93 | USH 53 in Galesville | USH 53 in Eau Claire |
| IH 94 | MN Line at Hudson | IL Line S. of Pleasant Prairie |
| STH 95 | USH 53 at Blair | STH 73 S. of Neillsville |
| STH 97 | STH 13 in Marshfield | STH 29 S. of Athens |
| STH 98 | STH 73 W. of Loyal | STH 13 in Spencer |
| (19) STH 100 | IH 94 in Oak Creek | IH 43 in Milwaukee Co. |
| STH 103 | STH 49 S. of Brandon | USH 151 at LaMartine |
| (20) STH 110 | USH 41 at Oshkosh | USH 10 E. of Fremont |
| STH 117 | STH 29-47 in Bonduel | STH 22 in Cecil |
| STH 119 | IH 94 in Milwaukee | STH 38 in Milwaukee |
| (21) STH 121 | STH 93 in Independence | USH 53 in Pigeon Falls |
| STH 124 | USH 53 N. of Eau Claire | STH 64 E. of Bloomer |
| STH 128 | STH 29 in Spring Valley | STH 170 in Glenwood City |
| STH 129 | USH 61 S.E. of Lancaster | USH 61 N.E. of Lancaster |
| (22) STH 131 | USH 14-61 at Readstown | STH 56 at Viola |
| STH 131 | STH 71 in Wilton | IH 90 S. of Tomah |
| STH 133 | USH 61 in Boscobel | USH 14 N. of Lone Rock |
| STH 138 | STH 14 in Oregon | USH 51 W. of Stoughton |

| Route | From | To |
|-----------------------|------------------------------|------------------------------|
| STH 139 | USH 8 N. of Cavour | Long Lake |
| (23) USH 141 | IH 43 at Bellevue | STH 29 at Bellevue |
| USH 141 | USH 41 at Abrams | USH 8 S.E. of Niagara |
| STH 144 | USH 45 at West Bend | STH 57 at Random Lake |
| STH 145 | Broadway in Milwaukee | USH 41-45 in Milwaukee |
| (24) STH 150 | STH 110 at Winchester | USH 41 at Neenah |
| USH 151 | IA Line at Dubuque, IA | S. Park St. in Madison |
| USH 151 | IH 90-94 in Madison | USH 41 in Fond du Lac |
| USH 151 | STH 23 in Fond du Lac | USH 10 at Manitowoc |
| USH 158 | IH 94 W. of Kenosha | STH 31 in Kenosha |
| STH 164 | STH 43 N. of Big Bend | USH 18 E. of Waukesha |
| STH 164 | IH 94 N. of Waukesha | STH 74 in Sussex |
| STH 165 | IH 94 W. of Kenosha | STH 31 in Kenosha |
| STH 170 | STH 128 in Glenwood City | STH 79 in Boyceville |
| STH 172 | USH 41 in Ashwaubenon | IH 43 S.E. of Green Bay |
| STH 173 | STH 21 W. of Wyeville | STH 73 in Nekoosa |
| STH 175 | STH 67 in Lomira | CTH "P" S. of Theresa |
| STH 178 | CTH "S" N. of Chippewa Falls | Jim Falls |
| (25) STH 186 | STH 13-73 S. of Vesper | USH 10 in Auburndale |
| STH 190 | STH 16 at Pewaukee | STH 100 in Wauwatosa |
| STH 194 | STH 27 W. of Sheldon | CTH "G" in Sheldon |
| (26) STH 213 | STH 11 in Orfordville | USH 14 in Evansville |
| STH 310 | USH 10 N.W. of Manitowoc | STH 42 in Two Rivers |
| IH 535 | 5th St. in Superior | MN Line at Superior |
| IH 794 | IH 43-94 in Milwaukee | Car Ferry Dr. in Milwaukee |
| IH 894 | IH 94 W. of Milwaukee | IH 94 S. of Milwaukee |
| (26m) STH 213 | Broad St. in Beloit | STH 81 in Beloit |
| (27) CALUMET COUNTY: | | |
| CTH "PP" | STH 57 S. of Hilbert | USH 10 in Brillion |
| (28) CHIPPEWA COUNTY: | | |
| CTH "S" | STH 124 N. of Chippewa Falls | STH 178 N. of Chippewa Falls |
| CTH "S" | Jim Falls | STH 27 E. of Jim Falls |
| CTH "Y" | STH 124 W. of Jim Falls | Jim Falls |
| (29) COLUMBIA COUNTY: | | |
| CTH "AW" | STH 73 N. of Randolph | East County Line |
| (30) DANE COUNTY: | | |
| CTH "N" | USH 51 in Stoughton | IH 90 N. of Stoughton |
| CTH "PB" | STH 69 at Paoli | USH 18-151 E. of Verona |
| (31) DODGE COUNTY: | | |
| CTH "A" | STH 26 S. of Juneau | STH 68 at Fox Lake |
| CTH "A" | STH 33 W. of Fox Lake | North County Line |
| CTH "AW" | West County Line | STH 49 W. of Waupun |

Trans 276

| | Route | From | To |
|-------|---------------------|-----------------------------|-----------------------------|
| | CTH "C" | CTH "A" E. of Fox Lake | USH 151 W. of Atwater |
| | CTH "P" | STH 60 S. of Rubicon | STH 175 S. of Theresa |
| (31m) | EAU CLAIRE COUNTY: | | |
| | CTH "R" | S. County Line | USH 12 W. of Augusta |
| (31r) | MANITOWOC COUNTY: | | |
| | CTH "W" | USH 151 W. of Valders | USH 10 at Reedsville |
| (32) | FOND DU LAC COUNTY: | | |
| | CTH "AW" | West County Line | STH 49 W. of Waupun |
| | CTH "B" | USH 41 S. of Fond du Lac | USH 45 in Eden |
| | CTH "B" | USH 45 E. of Eden | STH 67 S. of St. Cloud |
| | CTH "G" | STH 67 S. of St. Cloud | St. Cloud |
| | CTH "KK" | West County Line | STH 44-49 S. of Ripon |
| | CTH "M" | STH 23 W. of Rosendale | North County Line |
| | CTH "OOO" | CTH "VVV" W. of Fond du Lac | Main St. in Fond du Lac |
| | CTH "VVV" | STH 23 W. of Fond du Lac | CTH "OOO" W. of Fond du Lac |
| (33) | GREEN LAKE COUNTY: | | |
| | CTH "A" | South County Line | CTH "K" S. of Green Lake |
| | CTH "AW" | STH 73 S. of Manchester | East County Line |
| | CTH "K" | CTH "A" S. of Green Lake | East County Line |
| (34) | KENOSHA COUNTY: | | |
| | CTH "C" | CTH "W" in Wilmot | USH 45 S. of Bristol |
| (35) | MILWAUKEE COUNTY: | | |
| | CTH "BB" | STH 100 in Franklin | STH 38 in Oak Creek |
| | CTH "E" | West County Line | 73rd St. in Milwaukee |
| | CTH "PP" | USH 41 | Port Washington Rd. |
| (36) | ROCK COUNTY: | | |
| | CTH "J" | CTH "O" E. of Janesville | STH 11 |
| | CTH "O" | USH 51 in Janesville | CTH "J" E. of Janesville |
| (37) | RUSK COUNTY: | | |
| | CTH "G" | STH 194 in Sheldon | USH 8 in Ladysmith |
| | CTH "I" | STH 27 S. of Ladysmith | CTH "G" at Conrath |
| (38) | SHEBOYGAN COUNTY: | | |
| | CTH "PP" | STH 67 S. of Plymouth | STH 57 |
| | CTH "RR" | STH 57 at Random Lake | IH 43 at Cedar Grove |
| (38m) | TREMPEALEAU COUNTY: | | |
| | CTH "R" | USH 10 E. of Osseo | N. County Line |
| (38r) | WASHINGTON COUNTY: | | |
| | CTH "Q" | CTH "J" W. of Colgate | Colgate Road in Colgate |
| | CTH "Q" | STH 175 in Menomonee Falls | USH 41 in Menomonee Falls |
| (39) | WAUKESHA COUNTY: | | |
| | CTH "J" | CTH "VV" in Sussex | CTH "Q" W. of Colgate |
| | CTH "Q" | Colgate Road in Colgate | STH 175 in Menomonee Falls |
| | CTH "VV" | STH 83 at North Lake | East County Line |
| (40) | WINNEBAGO COUNTY: | | |
| | CTH "M" | South County Line | STH 44 at Pickett |

| Route | From | To |
|---------------------------|--------------------|----------------------|
| (40m) CITY OF БЕЛОIT: | | |
| Broad St. | STH 213 in Beloit | USH 51 in Beloit |
| (41) CITY OF FOND DU LAC: | | |
| Pioneer Rd. | Johnson Street | Scott Street |
| Scott St. | Pioneer Road | Main Street |
| (43) CITY OF JANESVILLE: | | |
| Delavan Dr. | USH 51 | East Corporate Limit |
| (44) CITY OF MILWAUKEE: | | |
| Silver Spring Dr. | 73rd Street | East Corporate Limit |
| (44m) CITY OF RIPON: | | |
| Douglas St. | E. Fond du Lac St. | Oshkosh St. |
| Oshkosh St. | W. Fond du Lac St. | Douglas St. |
| (45) CITY OF SUN PRAIRIE: | | |
| Main St. | USH 151 | STH 19 |

Note: The county trunk highways and other local roads or streets designated by s. Trans 276.07 (27) through (45) may be subject to weight restrictions imposed by local authorities and not known to the department. Seasonal weight restrictions may be imposed by local authorities under s. 349.16, Stats., but must be posted. Under s. 349.15, Stats., county trunk highways may be designated as Class "B" highways by the county highway committee. Similarly, other local authorities may designate highways they maintain as Class "B". Wheel, axle, axle group and gross weights are limited on Class "B" highways as provided by s. 348.16, Stats. Neither posting of Class "B" designations nor notification to the department is required. Therefore, the department recommends that motor carriers avoid overweight violations by verifying the applicable weight limits on these highways with the local authorities, before use.

Note: See s. Trans 276.09 (1) regarding applicability of s. Trans 276.07 (11m), (17m), (26m) and (40m).

History: Cr. Register, December, 1984, No. 348, eff. 1-1-85; emerg. am. eff. 6-6-86; am. Register, December, 1986, No. 372, eff. 1-1-87; am. (3) to (8), (12), (15), (17), (18), (21) to (24), (28) and (39), cr. (31m) and (38m), r. (42), Register, February, 1988, No. 386, eff. 3-1-88; am. (3), (4), (9), (12), (14), (15), (17) and (36), cr. (38r), Register, May, 1989, No. 401, eff. 6-1-89; cr. (11m), (17m), (26m) and (40m), Register, July, 1990, No. 415, eff. 8-1-90; am. (4), (6), (7), (13), (14), (15), (26) and (31), cr. (31r), Register, October, 1990, No. 418, eff. 11-1-90; am. (11), (13), (14) and (15), cr. (44m), Register, April, 1991, No. 424, eff. 5-1-91; am. (8), (11), (14), (17) and (18), cr. (8m), (17s) and (26s), Register, May, 1991, No. 425, eff. 6-1-91; am. (12), Register, September, 1991, No. 429, eff. 10-1-91; emerg. am. (8), eff. 10-11-91; am. (3), (6), (9), (13), (15), (16), (18), (21) and (24), Register, November, 1991, No. 431, eff. 12-1-91; am. (3), Register, December, 1991, No. 432, eff. 1-1-92; am. (8), (11), (17), (20) and (24), Register, March, 1992, No. 435, eff. 4-1-92; am. (1) to (8), (9) to (14), (17), (17m), (18), (21) to (24), (26) and (39), r. (8m), (17s) and (26s), cr. (15m), Register, July, 1992, No. 439, eff. 8-1-92; am. (6) and (13), Register, May, 1993, No. 449, eff. 6-1-93; am. (5), (10) and (36), r. (38r), Register, July, 1994, No. 463, eff. 8-1-94; am. (8), (10), (13), (14), (19), (24), (31), (39), cr. (38r), Register, December, 1994, No. 468, eff. 1-1-95; am. (15), (18), (22) and (24), Register, March, 1995, No. 471, eff. 4-1-95.

Trans 276.075 Designated access routes. The following highway is designated for the purpose of the operation of the specified vehicles and combinations with lengths as provided in s. 348.07 (4), Stats., to gain access to locations within the 5 mile limit as provided in s. 348.07 (4), Stats.:

| Route | From | To |
|--------|----------------------|--------------------------|
| USH 12 | STH 128 E. of Hersey | STH 79 N.W. of Menomonie |

History: Cr. Register, July, 1992, No. 439, eff. 8-1-92.

Trans 276.08 Detours, bypasses and alternate routes. When a highway designated in s. Trans 276.07 or 276.075 is closed and detoured as authorized by s. 84.02 (10) (b), Stats., vehicles being operated under ss. 348.07 (2) (f), (fm), (gm), (gr), (4) and 348.08 (1) (e), Stats., may be operated

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on the detour until the regular route of the highway is reopened to traffic. When a bypass or alternate route is recommended by the department for a highway designated in s. Trans 276.07 or 276.075 in order to reduce congestion, improve access or improve public safety, vehicles being operated under ss. 348.07 (2) (f), (fm), (gm), (gr), (4) and 348.08 (1) (e), Stats., may be operated on the recommended bypass or alternate route. Notice of a recommended bypass or alternate route may be given by signs or other appropriate methods.

History: Cr. Register, December, 1991, No. 432, eff. 1-1-92; emerg. am. eff. 11-24-93; am. Register, April, 1994, No. 460, eff. 5-1-94.

Trans 276.09 Applicability. (1) The treatment of s. Trans 276.07 (11m), (17m), (26m) and (40m) applies beginning January 1, 1992, and ending when any one of the following occur:

(a) The department determines, by rule, that the state of Illinois has designated Illinois state trunk highway 26 from the Wisconsin border to U.S. highway 20, north of Freeport, Illinois, as a designated highway for the operation of vehicles and combinations of vehicles the overall length of which cannot be limited.

(b) The department, as a result of the Rock County Transportation Study authorized by 1989 Wis. Act 31, Section 3053 (7e), determines and designates a more feasible alternative route than the route provided under s. Trans 276.07 (11m), (17m), (26m) and (40m).

(c) On January 1, 1996.

(2) The treatment of s. Trans 276.07 (15m) applies when the state of Minnesota has designated Minnesota state trunk highway 70/county trunk highway 110 from the Wisconsin border to interstate highway 35.

Note: Sections Trans 276.07 (11m), (17m), (26m) and (40m) and 276.09 (1) shall expire on December 31, 1995.

History: Cr. Register, July, 1990, No. 415, eff. 8-1-90; 276.09 renum. to (1), cr. (2), Register, May, 1991, No. 425, eff. 6-1-91; r. and recr. (2), Register, July, 1992, No. 439, eff. 8-1-92.

Trans 276.10 Tire load carrying capacity in excess of 13,000 pounds. (1) Subject to the restrictions and limitations in sub. (2), the weight on the steering axle of a truck tractor may exceed 13,000 pounds if the sum of the maximum load carrying capacities of the tires used on that axle, as certified by the tire manufacturer, allows a greater steering axle load.

(2)(a) The actual weight on the steering axle of a truck tractor may not exceed the sum of the maximum load carrying capacities of the tires used on that axle and in any event may not exceed 20,000 pounds.

(b) The extra weight privilege allowed by this chapter is available only when the tires used on the steering axle of a truck tractor have the manufacturer's certified load carrying capacity embossed thereon in compliance with applicable federal regulations. If the tires on a steering axle have no certified load carrying capacity embossed on them, the steering axle is restricted to the 13,000 pound load limit prescribed in s. 348.15 (3) (b), Stats.

(c) This chapter does not authorize the operator of a truck tractor to exceed the gross axle weight rating (G.A.W.R.) established by the manufacturer of the steering axle being used.

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(d) The tires on the steering axle of a truck tractor exceeding the statutory 13,000 pound weight limit shall have equal load carrying capacity and shall be properly inflated.

History: Emerg. cr. eff. 3-9-78; cr. Register, June, 1978, No. 270, eff. 7-1-78; renum. from Hy 36.02, Register, July, 1991, No. 427, eff. 8-1-91.